智能制造工程设计与应用类赛项:流程行业自动化方向

比赛注意事项补充说明

1. 仿真对象同 S7-400 PLC 的通讯周期为 1s,为保障通讯稳定,建议将 PLC 中的通讯程序块 放到 OB32 中(注: OB32 通讯周期为 1s),操作方法见附录。

2. 置冷态是把流量、液位、组分清零,温度压力回到常温常压,对于受 DP 方式控制的阀门、 泵,应在 PCS7 上将输出归零(具体参见文档"比赛初始环境说明"),以及重启仿真对象的 Profibus DP 通讯软件。

重启 Profibus DP 通讯软件的方法是,在桌面右下角任务栏通知区域中,右键 Profibus DP 图标,点击退出。之后,在桌面双击 Profibus DP 图标,启动 Profibus DP 通讯。重启的操作,应在仿真对象开始运行(即 SMPT 软件点击"开始"按钮)之前完成。

附录 将通讯块放置到 OB32 中的操作说明

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1. 首先编辑好通讯块,如图所示:

2. 打开 CFC 将通讯块拽入,如图所示:

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3. 点击图中红圈图标,点击展开 OB35,界面如下:

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P DITIOC	- DB102 [Cold restart]	2 @OB1_@(6)_(1)	Runtime group	4/-						
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	- 🔃 OB12 [Time-of-day interrupt2]	@OB1_@(7)_(1)	Runtime group	6/-						
E Channel	OB121 [Programming error]	@OB1_@(5)_(1)	Runtime group	7/-						
E FIIPELOP	B OB122 [I/O Access error]	@OB1_@(4)_(1)	Runtime group	8/-						
P. MATH FP	- 🖪 OB13 [Time-of-day interrupt3]									
A MATH INT	- DB14 [Time-of-day interrupt4]									
	- 🖪 OB15 [Time-of-day interrupt5]									
S SUIET	- D OB16 [Time-of-day interrupt6]									
R WRD LGC	- 🔃 OB17 [Time-of-day interrupt7]									
P. Other blocks	- D OB20 [Time-delay interrupt0]									
B-FB S7 Program(1)	- 🖪 OB21 [Time-delay interrupt1]									
Th ALARM 80 ISER35 Generate Block-Rel	- 🖪 OB22 [Time-delay interrupt2]									
ChkREAL [EC260 Check infinite values]	- 🔃 OB23 [Time-delay interrupt3]									
TO CONEC JERRE Connection Function Bir	- OB30 [Cyclic interrupt 0] (5,0 s)									
COLLET (FB128: CDL) Performance Bloc	- 🖲 OB31 [Cyclic interrupt1] (2,0 s)									
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E MOD 1 [ER91: Non-diagnostic Module	- 🖪 OB33. (C. 11 Menuproj. (20 ms)									
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CR END IFC380 Terminate OR Sunction	OB36 [Cyclic interrupt6] (50 ms)									
Ber7Anla (591869: Analog input driver)	- 🖪 OBs									
CO DA125COAMA (CD200)	- B OB38 [Cyclic interrupt8] (10 ms)									
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PO_OPDAT [PC275. Opdate Plotess Ou	- 🖪 OB41 [Hardware interrupt1]									
SA P3 (1005, POWER Supply Punction Diock	- D 0842 [Hardware interrupt2]									
C PALENA (FB107, RACK FUNCTION BIOCK)	- 🖪 OB43 [Hardware interrupt3]									
P RADAM [Srb34: Receive Alarm Data]	OB44 [Hardware interrupt4]									
CUDNET (CD106: CUDNET Supplier Disc	- D OB45 [Hardware interrupt5]									
	- D OB46 [Hardware interrupt6]									
	- D OB47 [Hardware interrupt7]									
	- DB55 [Status alarm]									
Barris Barris de Carrier	- 🖪 OB56 [Update alarm]									
I Blocks Bo Charts I Libraries	- D OB57 [DP: Manufacturer-specific interrupt									
A	- D OB60 [Multiprocessing interrupt] -									
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4. 将 OB35 中的 CFC (1) 选中,拖至 OB32 中,如图所示:



5. 这样我们就将通讯块从 OB35 变成 OB32 了

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